



TECHNICAL BULLETIN

PDR6015N

PRODUCT: Advanced Brown P600 First Fine

PRIMARY USE:

Advanced Brown first fine pad for CR39/HilIndex lenses during ophthalmic manufacturing.

DESCRIPTION:

3" 7 leaf Advanced Brown P600 A/O abrasive paper. Back side of abrasive is laminated with low tack rubber based adhesive for firm, temporary positioning onto bare lap tools.

LINER:

Bleached, densified kraft paper, clay filled with silicone on one side.

RECOMMENDED TIMES AND PRESSURE:

LOH	1 - 1 ½ minutes @ 0.3 to 0.4 bar
Coburn / Optek	1 -1 ½ minutes @ 16-18 psi

TYPICAL PHYSICAL PROPERTIES:

- 1. Thickness:

Pad Material & Adhesive.....	.011" / .28mm (+/- .001")
Liner.....	4.8 mils (+/-0.2 mils)

- 2. Peel Adhesion:

PSTC#3	
Lined side.....	80 oz. (+/-5 oz.)

- 3. Dynamic Shear:

(@12"/Min.)	
Lined side.....	45 lbs/in. (+/-6 lbs)

PACKAGING:

Labeled in core with lot number information with plastic protective wrapping.

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