



TECHNICAL BULLETIN

PDR9200 Series

PRODUCT: Natural Mineral Heavy Polish Pads

PRIMARY USE:

For polishing glass lenses during ophthalmic manufacturing.

DESCRIPTION:

Durable non-woven polishing pads. Back side of pads are laminated with medium tack rubber based pressure sensitive adhesive for firm, temporary positioning onto bare lap tools.

LINER:

Bleached, densified kraft paper, clay filled with silicone on one side.

RECOMMENDED FINING TIMES AND PRESSURE:

LOH	6 - 8 minutes @ 0.6 to 0.8 bar
Coburn / Optek	6 - 8 minutes @ 35 psi

TYPICAL PHYSICAL PROPERTIES:

- 1. Thickness:

Pad Material & Adhesive.....	.033" / .84mm (+/- .002")
Liner.....	4.8 mils (+/- 0.2 mils)

- 2. Peel Adhesion:

PSTC #3	
Linered side.....	100 oz. (+/- 6 oz)

- 3. Dynamic Shear:

PSTC#7	
Linered side.....	2500 grams (5.5 lbs.) load on stainless

PACKAGING:

Labeled in core with lot number information with plastic protective wrapping.

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