



TECHNICAL BULLETIN

ST-4004

PRODUCT: Blue Lens Tape

PRIMARY USE:

Lens protection tape for alloy blocking.

DESCRIPTION:

A highly conformable 5 mil blue lens protection tape specifically designed to be used with alloy blocking on all types of lenses. Designed to hold securely to both the lens and alloy blocking medium, preventing premature release during generation in both wet and dry processes. Tape de-blocks quickly and easily from the alloy while the specially designed adhesive removes from the lens cleanly with no residue. Utilizes a silicone liner which protects and stabilizes the adhesive's properties.

ADHESIVE:

Acrylic
Peel 180° - 20 min. (N/25mm)
After 20 minutes 9
After 24 hours 11
Test method – FTM 1

LINER:

Silicone coated.

TYPICAL PHYSICAL PROPERTIES:

Thickness:
Tape & Adhesive..... .005" / .13mm (+/- .0005")
Liner..... 2 mils (+/- 0.0005 mils)

PACKAGING:

3.938" x 108 feet roll. Labeled in core with lot number information.

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