



## TECHNICAL BULLETIN

### ST-4018

---

**PRODUCT:** DAC Clear Tape Alloy-Grip Lens Tape

---

**PRIMARY USE:**

Lens protection tape for alloy blocking.

---

**DESCRIPTION:**

A highly conformable 4.5 mil clear lens protection tape specifically designed to be used with alloy blocking on all lens materials. DAC Clear Tape Alloy-Grip is designed to hold securely to both the lens and alloy blocking medium, preventing premature release during generation in both wet and dry processes. DAC Clear Tape Alloy-Grip de-blocks quickly and easily, while the specially designed adhesive removes cleanly, with no residue or removal of front-side lens markings. DAC Clear Tape Alloy-Grip utilizes a silicone liner which protects and stabilizes the adhesive's properties.

---

**LINER:**

Silicone coated.

---

**PROPERTIES:**

**VALUES:**

**TEST METHOD:**

- |                         |   |             |
|-------------------------|---|-------------|
| 1. Thickness w/o liner: | 0.0045 in. (0.11mm)   | ASTM-D-3652 |
| 2. Peel Strength:       | 26 oz. PIW plastic<br>24 oz. PIW glass                          | ASTM-D-1000 |
| 3. Color:               | Clear   |             |
| 4. Shelf Life:          | 1 year when stored under conditions of 70°F (21°C) and 50% R.H. |             |
- 

**PACKAGING:**

4" X 36 yard roll. Labeled in core with lot number information.

---

*No warranties are made in this Bulletin. All information, recommendations and descriptive material concerning DAC products are based upon research which is believed to be reliable but shall not constitute a warranty. Accordingly, all DAC products are sold with the understanding that purchaser will be solely responsible for determining the suitability of the materials for any purpose.*