



TECHNICAL BULLETIN

DV-4400-CS

PRODUCT: Blue Lens Tape

PRIMARY USE:

Lens protection tape for alloy blocking.

DESCRIPTION:

DV-4400-CS is a highly conformable, blue lens protection tape specifically designed to be used with alloy blocking on all types of lenses. DV-4400 is designed to hold securely to both the lens and alloy blocking medium, preventing premature release during generation in both wet and dry processes. Tape de-blocks quickly and easily from the alloy, while the specially designed adhesive removes from the lens cleanly with no residue. DV-4400 utilizes a silicone liner which, protects and stabilizes the adhesive’s properties.

Tests	Methods	Units	Norms
Coating Weight Adhesive	FTM 12	g/m ²	34±6
Surface Tension	Proprietary	mN/m	≥ 64
Quick Tack	FTM 9	N	7 - 16
Adhesion 20 min.	FTM 1	N/inch	7 - 14

TYPICAL PHYSICAL PROPERTIES:

1. Thickness:

Tape & Adhesive..... 0.006”
Liner..... 0.003”

PACKAGING:

12 Roll Case of 100mm x 99 meter rolls. Labeled on carton with lot number information.

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